

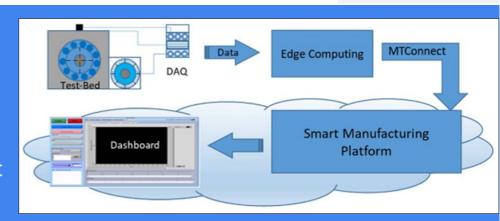
TechnologiesData Modeling
Data Analytics

Solutions Energy Efficiency



PROJECT CASE STUDY

Edge Computing and Al-Based Prognostics and Health Management



PROJECT LEAD

TechSolve

PROJECT TEAM

Spirit Aerosystems, Caron Engineering

PROJECT OBJECTIVE

To develop an edge computing solution for an MTConnect, Albased Prognostics and Health Management (PHM) system focused on collecting and analyzing equipment signals to determine the remaining useful life for manufacturing assets.

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TechSolve Implements Al-Based Equipment Diagnostics to Improve Plant Productivity

BENEFITS TO OUR NATION

By leveraging artificial intelligence to predict potential equipment failures and optimize maintenance schedules, American manufacturers can significantly reduce downtime, enhance operational efficiency, and prolong the lifespan of critical machinery. This proactive approach not only boosts productivity but also contributes to cost savings and resource optimization. By adopting state-of-the-art machine health management systems, businesses will stay at the forefront of industrial innovation in a competitive global market. The result is a more resilient and adaptive industrial landscape that ensures sustainable growth, job creation, and technological leadership for the nation.

BENEFITS TO INDUSTRY

American industry will experience a significant reduction in downtime, enhanced operational efficiency, and prolonged machinery lifespan when artificial intelligence tools are implemented. Specifically, these tools optimize maintenance strategies by predicting potential equipment failures. This results in substantial production cost savings and also also ensures continuous and reliable production. The adoption of Al-powered machine health management systems strengthens the resilience and competitiveness of American industry. This technological integration fosters innovation, supports sustainable practices, and positions the nation as a manufacturing technology leader.

PROJECT DESCRIPTION

TECHNICAL APPROACH

The solution will be developed, evaluated, validated and demonstrated using spindle bearings degradation data and cutting tool degradation tests from TechSolve's spindle test-bed and machining centers, respectively.

ACCOMPLISHMENTS

- Integrated the following manufacturing equipment with the CESMII Smart Manufacturing Innovation Platform (SMIP):
 - Spindle test-bed
 - o CNC Machines
- Developed an edge computing and data transfer solution through MTConnect schema.
- Established a cloud-based repository for machine health data in MTConnect format.
- Leveraged the CESMII SMIP to develop an operator dashboard.

DELIVERABLES

Not reported.

REUSABLE OUTCOMES / SM MARKETPLACE

- CNC Machine SM profile
- Spindle Test-Bed SM profile



Budget Period: BP4 – BP5 Submission Date: 1/15/2022 Sub-Award (contract) Number: 4550 G YA212 SOPO: 2453 Name: Radu Pavel Position: Chief Technology Officer Phone: 513-948-2062 Email: pavel@techsolve.org