Industry Manufacturing

**Technologies** Data Modeling Data Analytics

Solutions Energy Efficiency



PROJECT CASE STUDY Introducing Small Manufacturers to Smart Manufacturing



## **PROJECT LEAD**

Connecticut Center for Advanced Technology

# **PROJECT TEAM**

N/A

# **PROJECT OBJECTIVE**

To accelerate the democratization of smart manufacturing (SM), this project will demonstrate to smallmedium manufacturers (SMMs) a basic, introductory methodology to use and apply SM technologies.

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# **Connecticut Center for Advanced Technology Delivers Smart Manufacturing Training**

#### **BENEFITS TO OUR NATION**

Introducing Smart Manufacturing tools and techniques to manufacturers will provide them with a path toward modernizing their operations, streamlining processes, and improving overall efficiency. The adoption of smart manufacturing technologies fosters innovation, encourages investment, and strengthens the technological backbone of the nation's industrial sector. Empowering Small and Medium-Sized Enterprises with these advanced tools ensures that they remain agile, resilient, and well-integrated into the broader manufacturing landscape, contributing to the economic vitality and sustainability of the nation.

#### **BENEFITS TO INDUSTRY**

Demonstrating smart manufacturing technology to small and medium-sized manufacturers (SMEs) is pivotal for catalyzing transformative benefits across the industry. By showcasing the practical implementation of advanced technologies like IoT, automation, and data analytics, small manufacturers learn to optimize their production processes, improve product quality, and enhance productivity. After first movers incorporate these novel manufacturing practices, other companies follow their lead and the improvements eventually disseminate across the entire industry.

# **PROJECT DESCRIPTION**

#### **TECHNICAL APPROACH**

Devise a basic real-world workflow for CNC machining that includes manufacturing process data acquisition and utilizes the Smart Manufacturing Innovation Platform (SMIP) for analytics.

- Demonstrate SM technologies and platform measure energy consumption during CNC machining and digitally connect the quality inspection information using the SMIP.
- 2. Host in-person and web-based workshops to demonstrate the smart manufacturing workflow to SMMs and to incumbent and future workforce.

#### ACCOMPLISHMENTS

- Integrated OPC UA server into equipment network.
- Established workflows for the following:
  - CNC machining
  - Part inspection
  - Additive manufacturing
- Developed CNC Machine and Additive Manufacturing Machine SM Profiles.
- Analyzed manufacturing process data on the Smart Manufacturing Innovation Platform.
- Demonstrated SM Technology to 20 Small and Medium Sized Manufacturers.

#### DELIVERABLES

Not reported.

#### **REUSABLE OUTCOMES / SM MARKETPLACE**

- CNC Machine SM profile
- Additive Manufacturing Machine SM profile



Leverage outcomes of this project in your own manufacturing operations





### PROJECT DETAIL

Budget Period: BP4 – BP5 Submission Date: 1/14/2022 Sub-Award (contract) Number: 4550 G YA221 SOPO: 2421

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